



COLUMN WINE USER MANUAL & SERVICE

TROUBLE SHOOT

MODEL

UWFC18 - 18" Column Wine
UWFC24 - 24" Column Wine

ZONA PER
TARGHETTA

EN | User's manual



Serial Number	3
Safety Information	4
Installation, Electrical & Plumbing Requirements	6
Theory of Operation	7
Wine cooler Components	8
Rear & Compressor Area Components	10
Gas Flow Diagram & Parts	11
Electrical Components & Specifications	12
Display Panel Set Up Instructions	13
Error Codes	14
Maintenance guide for refrigeration failure	15
Temperature to Resistance Chart	16
Wiring Diagram	17
Control Board Test Points	18
Main control board led flashing fault	19
Component Access & Removal	20
Troubleshooting	26

Serial Number

The serial tag is located on either the upper left-hand wall of the Wine cooler section, or bottom of the compartment, beneath the large crisper drawer.



SAVE THESE INSTRUCTIONS

REVIEW ALL SERVICE INFORMATION IN THIS SERVICE MANUAL BEFORE BEGINNING REPAIRS.

This product should only be serviced by a qualified service technician, who is familiar with the standard safety procedures required for servicing this product. The technician should be equipped with the proper tools, parts, and test equipment before beginning.

Safety Information

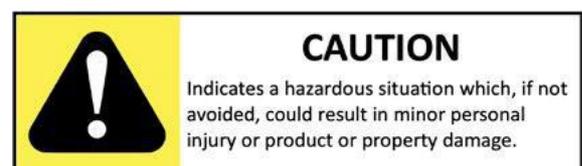
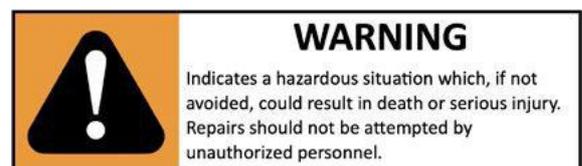
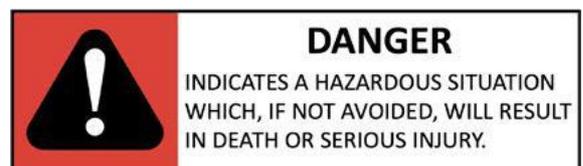
We have provided many important safety messages in this manual and on the appliance. ALWAYS READ AND OBEY ALL SAFETY MESSAGES.

This is the safety alert symbol



This symbol alerts you to hazards that could cause death or injury to you or others, or cause damage to product or property. Each occurrence will identify the hazard, describe how to reduce the chance of injury, and describe what can happen if the instructions are not followed. The symbol will be surrounded by a color which corresponds to a particular type of hazard. Red for DANGER, Orange for WARNING, and Yellow for CAUTION.

These categories are defined in the boxes to the right



Safety Instructions

The manufacturer reserves the right to make changes in the technical specifications in order to improve the appliance quality without any prior notice. Figures included in this manual are for schematic purposes only and may not match the appliance exactly. Values stated on the markings of the appliance, or in other printed documents supplied with the appliance, are obtained under laboratory conditions as per relevant standards. These values may vary according to the usage of the appliance and ambient conditions.

Proper Installation - Be sure your appliance is properly installed and grounded by a qualified technician.

If the supplied electrical cord is damaged, it must be replaced by a power cord or assembly from the manufacturer. It must also be installed by a qualified servicetechnician.



Service repairs must always be performed by an Authorized Servicer. Installations must be performed by a Certified Installer (This can include certified and licensed electrician or plumbers. The Manufacturer cannot be held responsible for damages caused by operations performed by unauthorized, un-certified or unlicensed persons.

- If the Wine cooler is malfunctioning, it must not be operated until it is repaired by an Authorized Servicer. There is a risk of electrical shock!
- The unit should be plugged into a three-prong, grounded and polarized 15A, 110V, 60Hz dedicated wall outlet. Our company will not be responsible for damages incurred while using the product in a way that does not comply with the electrical code of the location where the product is installed.
- If the unit is not going to be used for an extended period of time, turn off the power to it via the circuit breaker, shut of the water supply, and leave the doors open.
- Never wash the Wine cooler by spraying or pouring water on it. There is a risk of electric shock!
- Caution should be used when unplugging the unit for service. Make sure your hands are not wet, and always hold the plug when disconnecting from the outlet, not the cord. If the outlet is loose, have a licensed electrician repair or replace theoutlet.
- This unit was designed to operate on a normal 60Hz, 110VAC electrical grid system. If it is connected to any energy saving system, alternative power, or solar power system, etc. and is experiencing any operational issues, please contact your local electrical provided for further information.
- Shut off power to the Wine cooler at the circuit breaker during installation, cleaning near exposed electrical components, or service repairs.

Installation, Electrical & Plumbing Requirements

- The Wine cooler must not be located too close to a heat source. Be sure it is installed at least 12" (30cm) from cooktops, ovens, radiators or stoves, and at least 2" (5cm) from electric ovens. Also, be sure the unit is not subject to direct sunlight or excessively humid locations.
- Do not install the Wine cooler in place where the temperature falls below 50°F/10°C.
- Do not block the ventilation grill in the bottom to ensure proper ventilation (cooling air intake).



1 3/4" (4cm) between them.

- This product requires a 110VAC, 60Hz service.
- The electrical connection must comply with national regulations.
- Be sure power cable is accessible after installation.
- Do not make connections via extension cords or multi-plugs.
- Rated total current draw is 2.7A. A circuit breaker above this amount must be used, in compliance with local regulations.
- GFCI outlets will provide added protection, but any failure of the GFCI could cause food spoilage, which is not covered by the manufacturer's warranty.



WARNING: A damaged power cord must be replaced by an Authorized Service Technician.

- The Wine cooler should only be connected to the cold water line.
- Operating pressure should be between 25psi (1.7 bars) and 125 psi. (8.6 bars)
- If water pressure exceeds 80psi (5.5 bars), a pressure limiting device should be used.
- Reverse Osmosis systems are not recommended due to decreased water pressure and excessive air in the line.

Theory of Operation

Compressor & Evaporators

The Wine cooler has one evaporator, but only one compressor, charged with R600a refrigerant.

Display

The Display is the operational interface for the customer. For information about each key and option, see the description below

Temperature Sensors

There are seven thermistors on this product - one for the exterior top of the wine cooler (one for ambient temperature) and six for the refrigerator (three for the inside of the case and three for the evaporator). All of these sensors are NTC thermistors. Temperature information is transmitted to the main board via changes in their resistance. These thermistors ensure that the product operates according to the parameters set by the system software.

Heating Elements

There are three heaters - a Fridge heater.

After the press runs for 25 hours (non-cumulative operation, i.e., total start-stop time), it enters into air defrosting, the upper, middle and lower evaporator fans are turned on, and the defrosting sensor temperature is \geq the start-up point $+5^{\circ}\text{C}$ or the time is \geq 60 minutes to shut down the machine.

Fans

The product has four fans, three cyclic fans located inside the wine cooler case and one condensing fan located at the bottom of the wine cooler case, all of which are powered directly from the main control board at 12 V. The fans are powered by the main control board.

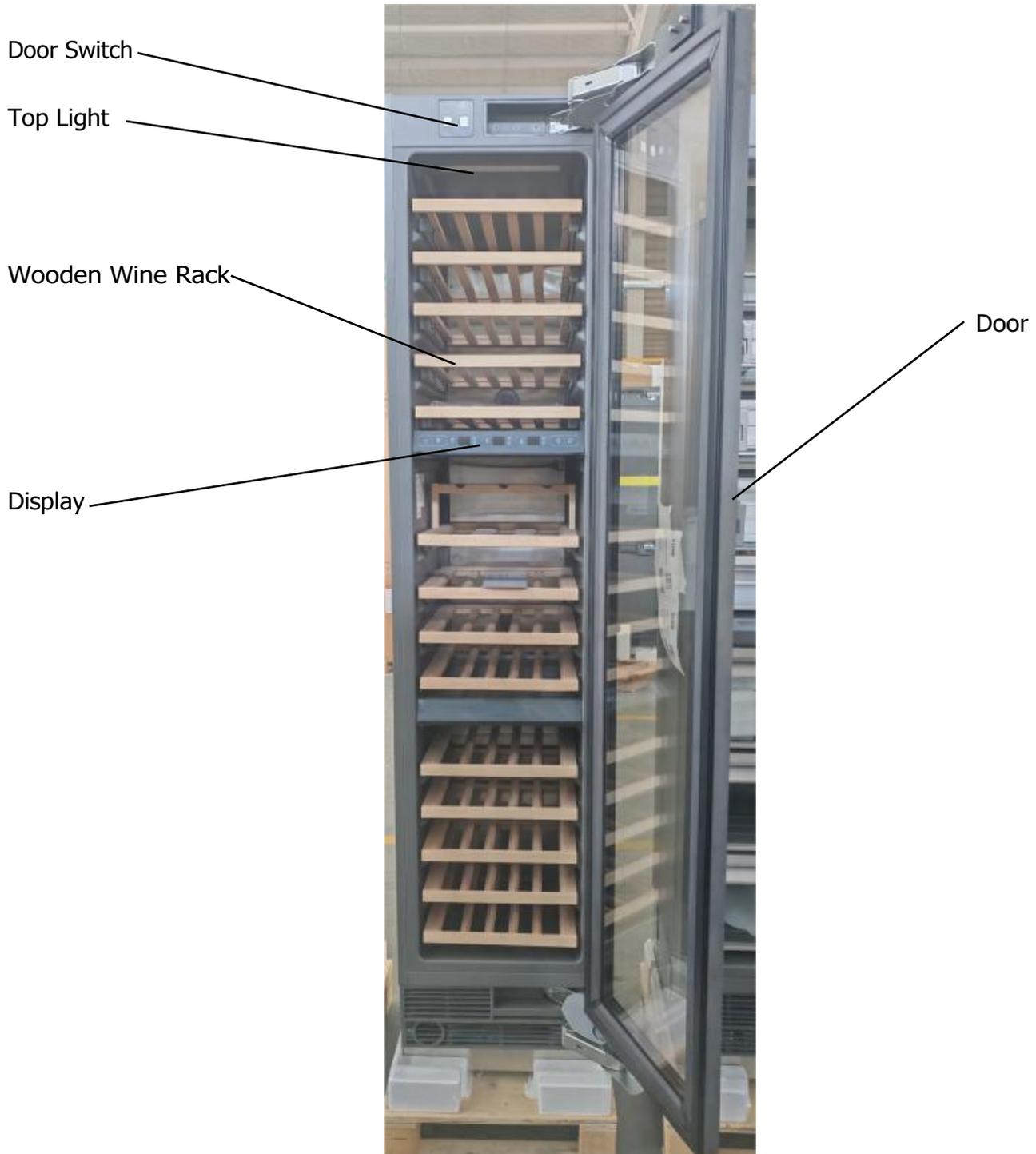
Lights

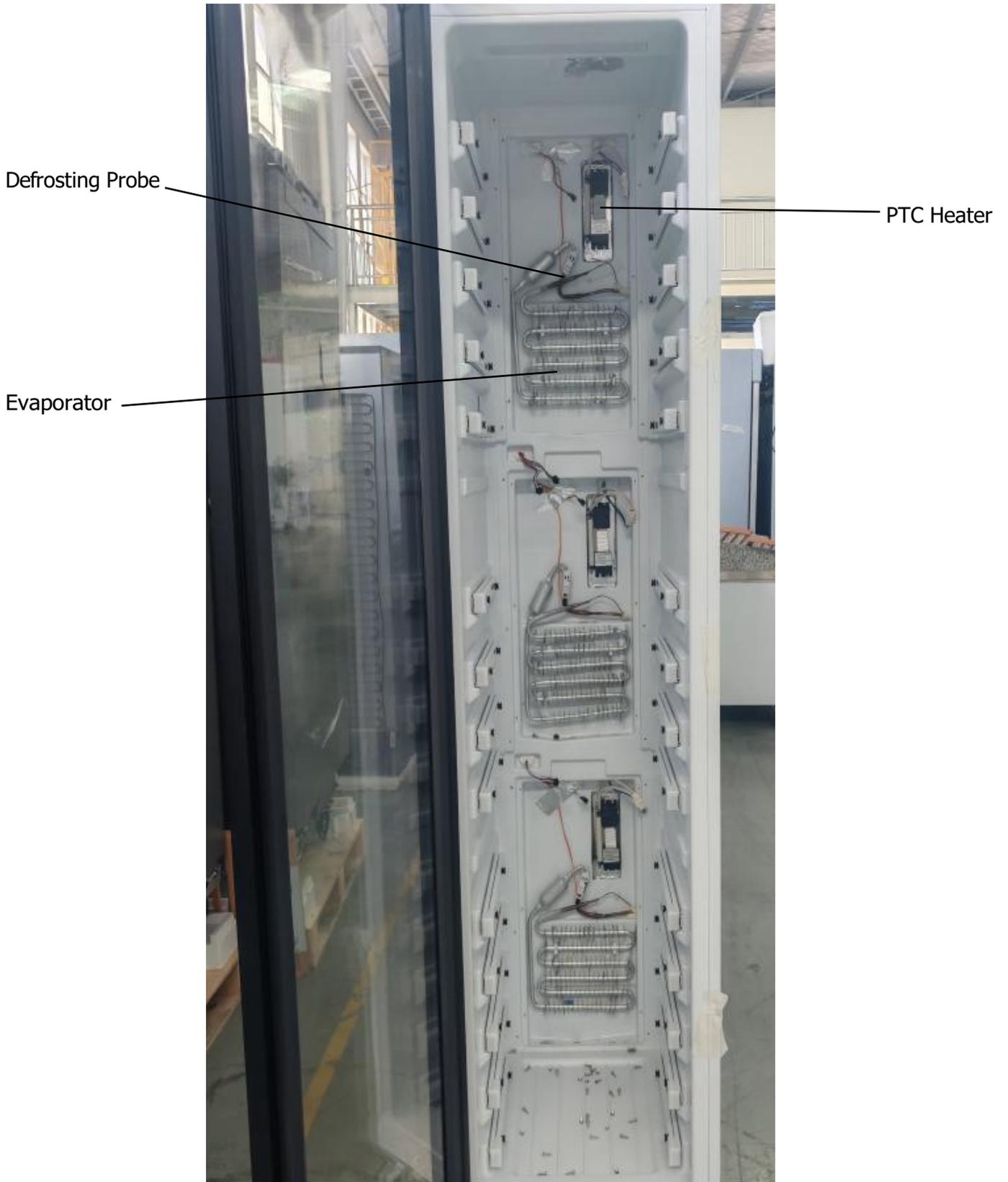
12V DC LED light panel is used to illuminate the refrigerator. Reed switch on top of the door activates the lighting when the door is opened.

Controller

All the components listed above are operated by the Main Control Board located at the top of the product. Access to this, and all other components, is explained in the disassembly section of this manual.

Wine cooler Components





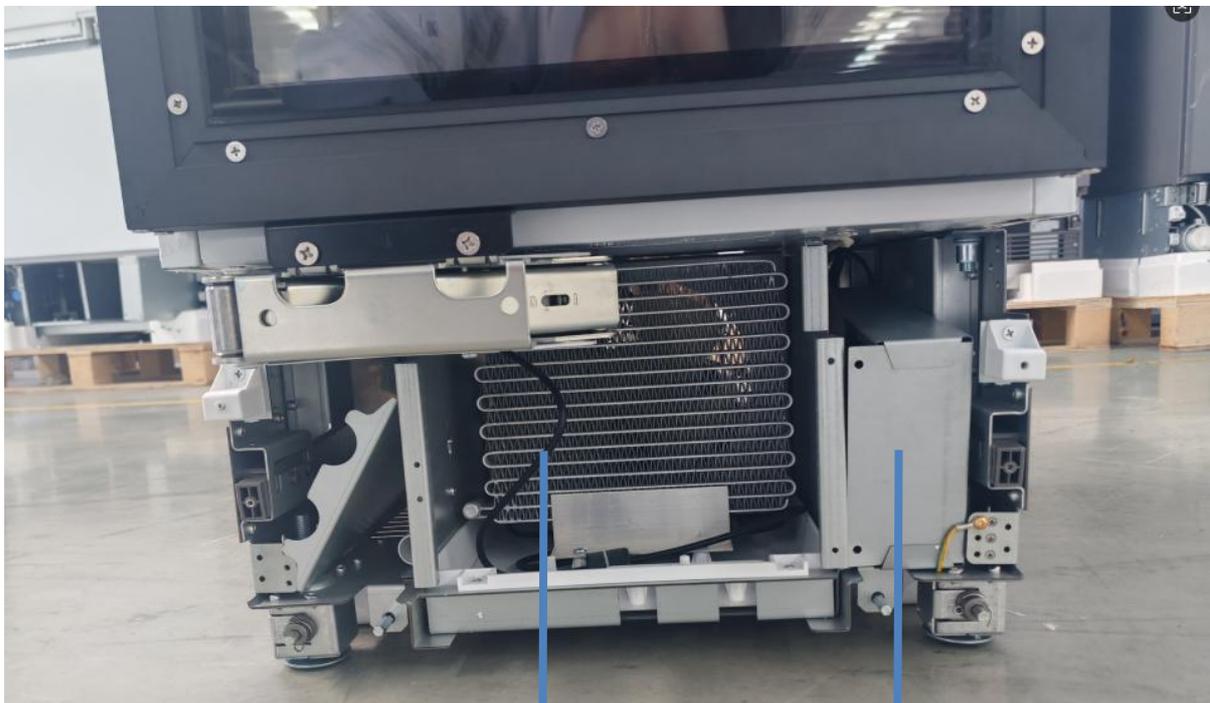
Rear & Compressor Area Components



condensing fan

Compressor

solenoids



condensers

Control Board

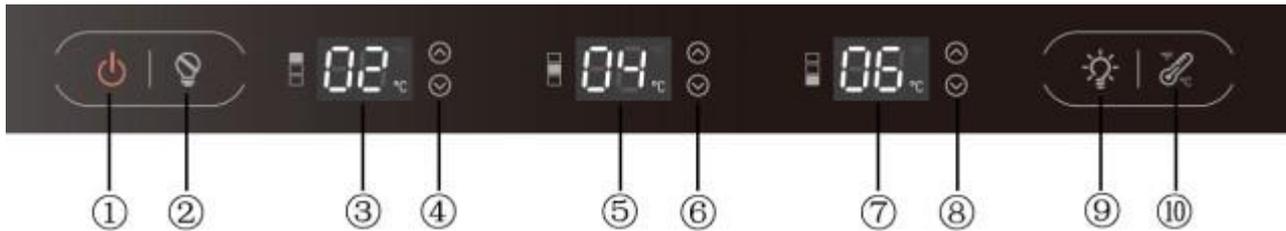
Electrical Components & Specifications

Quantity	Component	Stock Number	Specifications
1	Compressor	1.10.12090E-6XX	VEKB90 110V/60Hz R600a
2	Recirculating Fan	1.33.DTQ331-367	CHA9212RL-25C DC 12V 0.1A 【WE1-55BI】
3	Condenser Fan	1.33.ATQ130-368	12V φ150 【N30IB160I】
4	LED Board	1.30.5D3305-484	White, Blue and Orange 【WE3-266BI】
5	Fridge Defrost Heater	1.31.A6210X-376	100-115V/60Hz 50W 【WE2-146BU】
6	Display Board	1.27.03D1XX-484	12V 【WE3-266BI】
7	Control Board	1.27.01A102-477	UL 110V 【WE3-266BI】
8	Reed Switch	1.11.02341TQ-01	【TRF-32BINFA】

*Note: For the exact stock number information, look at the BOM List .

Display Panel SetUp Instructions

If the unit is unplugged, power lost, or turned off, you must wait 3 to 5 minutes before restarting the unit. If you attempt to restart before this time delay, the appliance may not start and will not keep the last set temperature.



- | | |
|--------------------|------------------------------|
| ① Power On/Off | ② Sabbath Mode |
| ③ Upper Zone Temp | ④ Above Zone Temp. Control |
| ⑤ Middle Zone Temp | ⑥ Middle Zone Temp. Control |
| ⑦ Lower Zone Temp | ⑧ below Zone Temp. Control |
| ⑨ Light Switch | ⑩ Temp. Display Change °C↔°F |

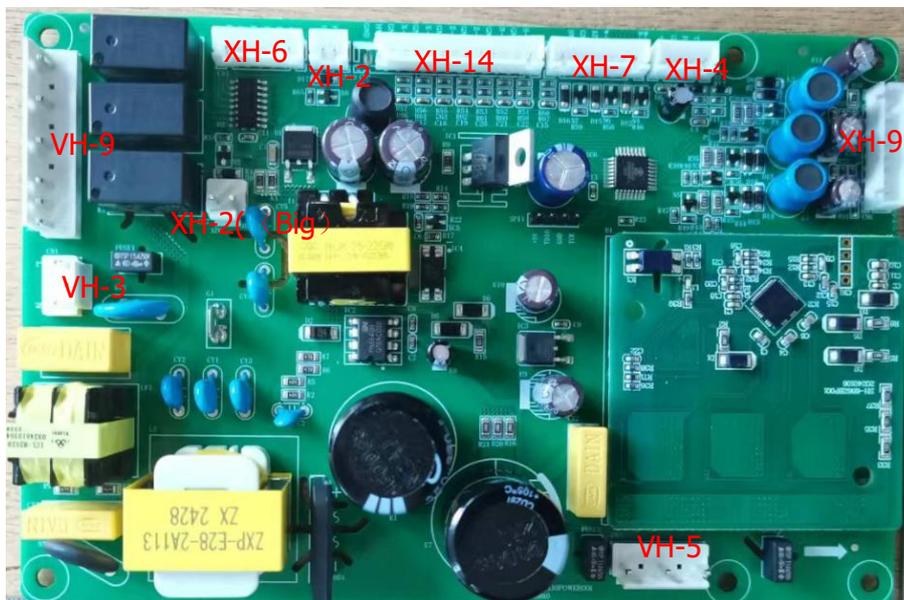
NOTE

- When you change the temperature on the panel, the panel displays the current temperature and the temperature on the display will gradually change according to the internal temperature until it reaches the desired temperature. Note that it will take time for the wine cellar to reach the new temperature. This is normal. You do not need to set the desired temperature just because the display does not show your desired temperature.
- If the control panel has moisture or liquid on its surface, it may fail. Wipe the moisture or liquid using a dry cloth, and then try again.
- Power failure memory function
(after power-on, the Settings remain in the state before power failure)
- Above Zone: 5°C~20°C, initial value 12°C.
- Middle Zone: 5°C~20°C, initial value 12°C.
- Below Zone: 5°C~20°C, initial value 12°C.
- Temperature accuracy: ±1°C

Error Codes

Explanation	Open Circuit Code	Short Circuit Code
Above Zone In-cabinet probes	E1	E2
Above Zone Defrosting probe	E3	E4
Middle Zone In-cabinet probe	E5	E6
Middle Zone Defrosting probe	E7	E8
Below Zone In-cabinet probes	E9	E10
Below Zone Defrosting probe	E11	E12

Knowing the connection numbers on the control board will be necessary for the following error code explanations.



Control Board Connection Numbers	
XH-2	Condenser Fan
XH-2 Big	Door Heater
XH-4	Display
XH-9	Recirculating Fan
XH-7	LED&Door switch
XH-14	Probe
XH-6	Solenoids
VH-9	Room Heater
VH-3	Plug
VH-5	Compressor

Maintenance guide for refrigeration failure

1. Fridge is not cold enough.
 - Error code on display. First, open and close the Fridge door to see if the Fridge light is always on. If so, check the Fridge drawer brackets.
 - No error code on display. Check if the plugs on the main control board is connected properly.
 - Evacuate the gas and re-gas the system.
2. Fridge does not work
 - If the compressor works, check if the capillary is blocked.
3. Fridge does not work
 - If there is an error code, check the fan in fridge. If it is still not working after replacing the fan, check the wiring connection.
 - Check if the reed switch is working properly.
 - Check if the appliance is on a holiday mode.
4. Fridge are not working
 - Check whether the power cord plug of the main control board is off or not connected.
 - Method 2 Check whether the plugs on the main control board are fully connected or correctly connected.

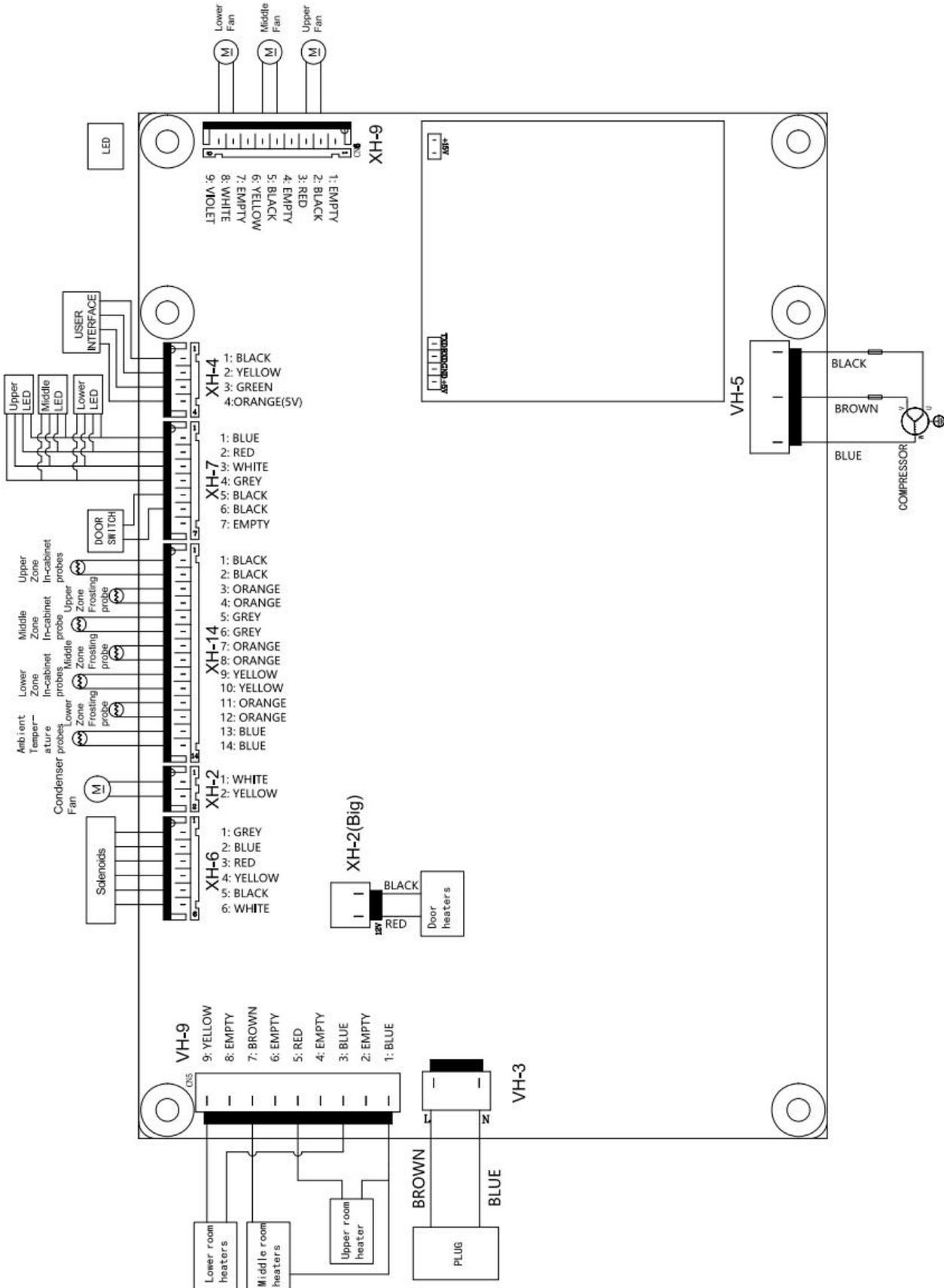
If the over-temperature alarm continues after rebooting the appliance, it is necessary to check whether the refrigeration system is blocked, and whether the compressor and fan are working properly.

Temperature to Resistance Chart

Low Range			
Temp	Resistance	Temp	Resistance
-40°F/-40°C	64.06KΩ	-15°F/-26°C	27.07KΩ
-38°F/-39°C	60.10KΩ	-13°F/-25°C	25.52KΩ
-36°F/-38°C	56.41KΩ	-11°F/-24°C	24.06KΩ
-35°F/-37°C	52.96KΩ	-9°F/-23°C	22.70KΩ
-33°F/-36°C	49.74KΩ	-8°F/-22°C	21.42KΩ
-31°F/-35°C	46.73KΩ	-6°F/-21°C	20.22KΩ
-29°F/-34°C	43.92KΩ	-4°F/-20°C	19.10KΩ
-27°F/-33°C	41.29KΩ	-2°F/-19°C	18.04KΩ
-26°F/-32°C	38.83KΩ	-3°F/-18°C	17.05KΩ
-24°F/-31°C	36.53KΩ	1°F/-17°C	16.11KΩ
-22°F/-30°C	34.38KΩ	3°F/-16°C	15.24KΩ
-20°F/-29°C	32.37KΩ	5°F/-15°C	14.41KΩ
-18°F/-28°C	30.49KΩ	7°F/-14°C	13.64KΩ
-17°F/-27°C	28.72KΩ	9°F/-13°C	12.91KΩ

Normal Operator Range			
Temp	Resistance	Temp	Resistance
10°F/-12°C	12.22KΩ	59°F/15°C	3.13KΩ
12°F/-11°C	11.57KΩ	61°F/16°C	2.99KΩ
14°F/-10°C	10.96KΩ	63°F/17°C	2.85KΩ
16°F/-09°C	10.39KΩ	64°F/18°C	2.73KΩ
18°F/-08°C	9.85KΩ	66°F/19°C	2.60KΩ
19°F/-07°C	9.34KΩ	68°F/20°C	2.49KΩ
21°F/-06°C	8.86KΩ	70°F/21°C	2.38KΩ
23°F/-05°C	8.41KΩ	72°F/22°C	2.28KΩ
25°F/-04°C	7.98KΩ	73°F/23°C	2.18KΩ
27°F/-03°C	7.57KΩ	75°F/24°C	2.08KΩ
28°F/-02°C	7.19KΩ	77°F/25°C	1.99KΩ
30°F/-01°C	6.83KΩ	79°F/26°C	1.91KΩ
32°F/00°C	6.49KΩ	81°F/27°C	1.83KΩ
34°F/01°C	6.17KΩ	82°F/28°C	1.75KΩ
36°F/02°C	5.87KΩ	84°F/29°C	1.68KΩ
37°F/03°C	5.58KΩ	86°F/30°C	1.61KΩ
39°F/04°C	5.31KΩ	88°F/31°C	1.54KΩ
41°F/05°C	5.06KΩ	90°F/32°C	1.48KΩ
43°F/06°C	4.81KΩ	91°F/33°C	1.41KΩ
45°F/07°C	4.58KΩ	93°F/34°C	1.36KΩ
46°F/08°C	4.37KΩ	95°F/35°C	1.30KΩ
48°F/09°C	4.16KΩ	97°F/36°C	1.25KΩ
50°F/10°C	3.96KΩ	99°F/37°C	1.20KΩ
52°F/11°C	3.78KΩ	100°F/38°C	1.15KΩ
54°F/12°C	3.60KΩ	102°F/39°C	1.11KΩ
55°F/13°C	3.44KΩ	104°F/40°C	1.06KΩ
57°F/14°C	3.28KΩ		

Wiring Diagram



Control Board Test Points (See the picture on page 17 for the control board)

XH-14	Temp Sensors	Contacts	Values
	Above Zone In-cabinet probes	1&2	
	Above Zone Frosting probe	3&4	
	Middle Zone In-cabinet probe	5&6	
	Middle Zone Frosting probe	7&8	
	Lower Zone In-cabinet probes	9&10	
	Lower Zone Frosting probe	11&12	
	Ambient Temperature probes	13&14	
XH-7	LED&Door switch	Contacts	Values
	Upper LED	1-4	12VDC
	Middle LED	1-4	
	Lower LED	1-4	
	Door Switch	1-4	
XH-9	Fans	Contacts	Values
	Upper FAN	2&3	12VDC
	Middle FAN	5&6	12VDC
	Lower FAN	8&9	12VDC
XH-2	Condenser Fan	1&2	12VDC
XH-2 Big	Door Heater	1&2	12VDC
XH-4	Display	Contacts	Values
	Display	1-4	12VDC
XH-6	Solenoids	Contacts	Values
	Solenoids	1-6	12VDC
VH-9	Ac Components	Contacts	Values
	Upper room heater	1&5	110VAC
	Middle room heater	1&7	110VAC
	Lower room heater	3&9	110VAC
VH-3	Plug	1&3	110VAC
VH-5	Compressor	W&V&U	110VAC

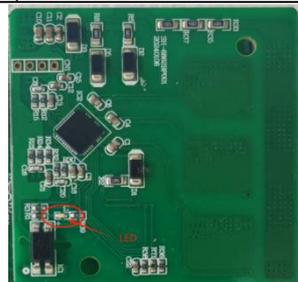
Main control board led flashing fault

Compressor does not start - list of fault codes prompted by main control panel indicator				
Serial number	Flashing times of main control panel LED	Main control board fault	Cause analysis of compressor failure	terms of settlement
1	LED flashes once	Overvoltage	1. The input voltage is too high, and the input voltage of 110V model is higher than 110V (this situation will cause the control board to burn out, the machine will not work, and there is no response) 2. Abnormal control board	1. Check whether the power supply voltage is normal 2. Disconnect the power and restart the machine 3. Replace the control board
2	LED flashes twice	Undervoltage	1. The input voltage is low, and the input voltage of 220V model is lower than 110V 2. Abnormal control board	1. Check whether the power supply voltage is normal 2. Disconnect the power and restart the machine 3. Replace the control board
3	LED flashes 3 times	communication	1. Abnormal data transmission between main board and frequency conversion board	1. Disconnect the power and restart the machine 2. Replace the control board
4	LED flashes 4 times	Phase deficiency	1. The compressor harness is not connected properly 2. The fuse on the compressor line is burnt out 3. The compressor is broken	1. Check the compressor line sequence 2. Check whether the fuse is burnt 3. Replace the compressor if there is no problem above
5	LED flashes 7 times	Software overcurrent	1. The actual current reaches the current threshold set by the software (the protection threshold setting is too small) 2. The software has a bug and does not meet the protection status required by special requirements	1. Disconnect the power and restart the machine 2. Replace the control board
6	LED flashes 10 times	Start failure, small board current detection circuit failure	1. The control board is broken 2. The solenoid valve is broken, resulting in excessive system pressure 3. The compressor is broken and the cylinder is jammed	1. Disconnect the power and restart the machine 2. Replace the control board 3. Replace the solenoid valve 4. Replace the compressor
7	LED flashes 12 times	Hardware overcurrent	1. The current detection is too large due to hardware components 2. Special abnormality causes damage to the components of the frequency conversion board, resulting in abnormality of the frequency conversion board	1. Replace the control board
8	LED flashes 14 times	Stall	1. Compressor internal jamming 2. The compressor is unstable 3. Wrong line sequence	1. Check whether the wire sequence UVW is connected properly 2. Check whether the compressor is aligned 3. Replace the compressor

Note: If the number 5, 6, 7 and 8 are abnormal, the theoretical priority is 6; No. 6 Normally, No. 8 appears first, followed by No. 5, and finally No. 7

The above phenomena are detected by current, Therefore, there are many factors that cause the current change:

1. The system pressure is abnormal
2. The solenoid valve is not conductive
3. The control board hardware is abnormal.
4. Ice jam.
5. The threshold set by the software is not large enough

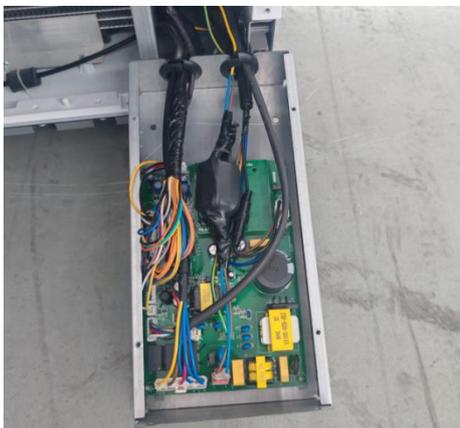
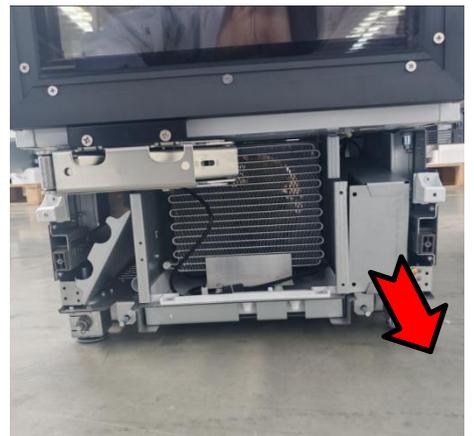
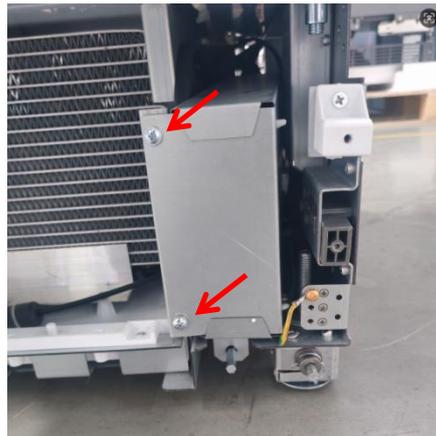
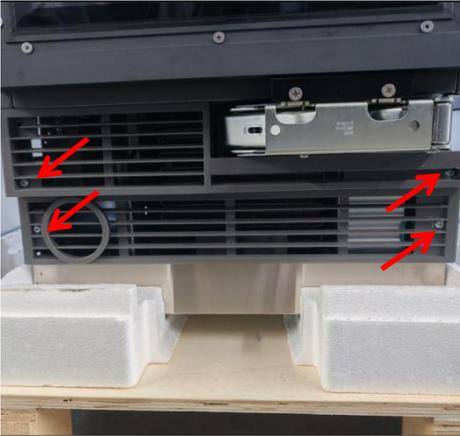


Component Access and Removal



Disassembly should only be done with the product unplugged and by an authorized technician.

Control Board



- 1、 Remove the fixing screws and take out the lower fixing cover.
- 2、 Remove the retaining screws and take out the main control board mounting box.
- 3、 Unplug the cable connection terminals and remove the main control board.

Display



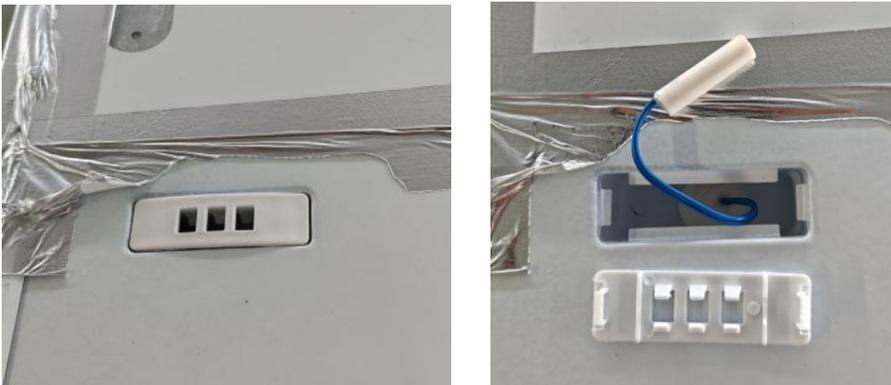
- 1、 Remove the display board assembly retaining screws and pull the display board assembly forward.
- 2、 Unplug the connection cable connector and remove the display board.

Temperature inside the box Sensor



- 1、 Remove the sensor cover from the interior sidewall of the wine cooler to view the temperature sensor.

Ambient Temperature sensor



- 1、 Remove the sensor cover from the top of the wine cooler to see the ambient temperature sensor.

Refrigerator interior light



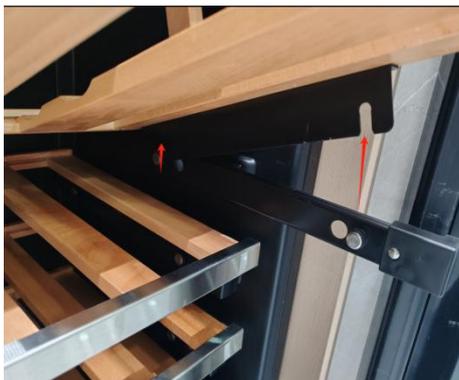
- 1、 Use the card to pry open the lampshade.
- 2、 Unplug the connecting cable connector and remove the light board.

Refrigerator magnetic light switch



- 1、 Pry the door switch mounting cover with a card.
- 2、 Unplug the connecting cable terminals and remove the reed switch.

Wine cooler rail removal



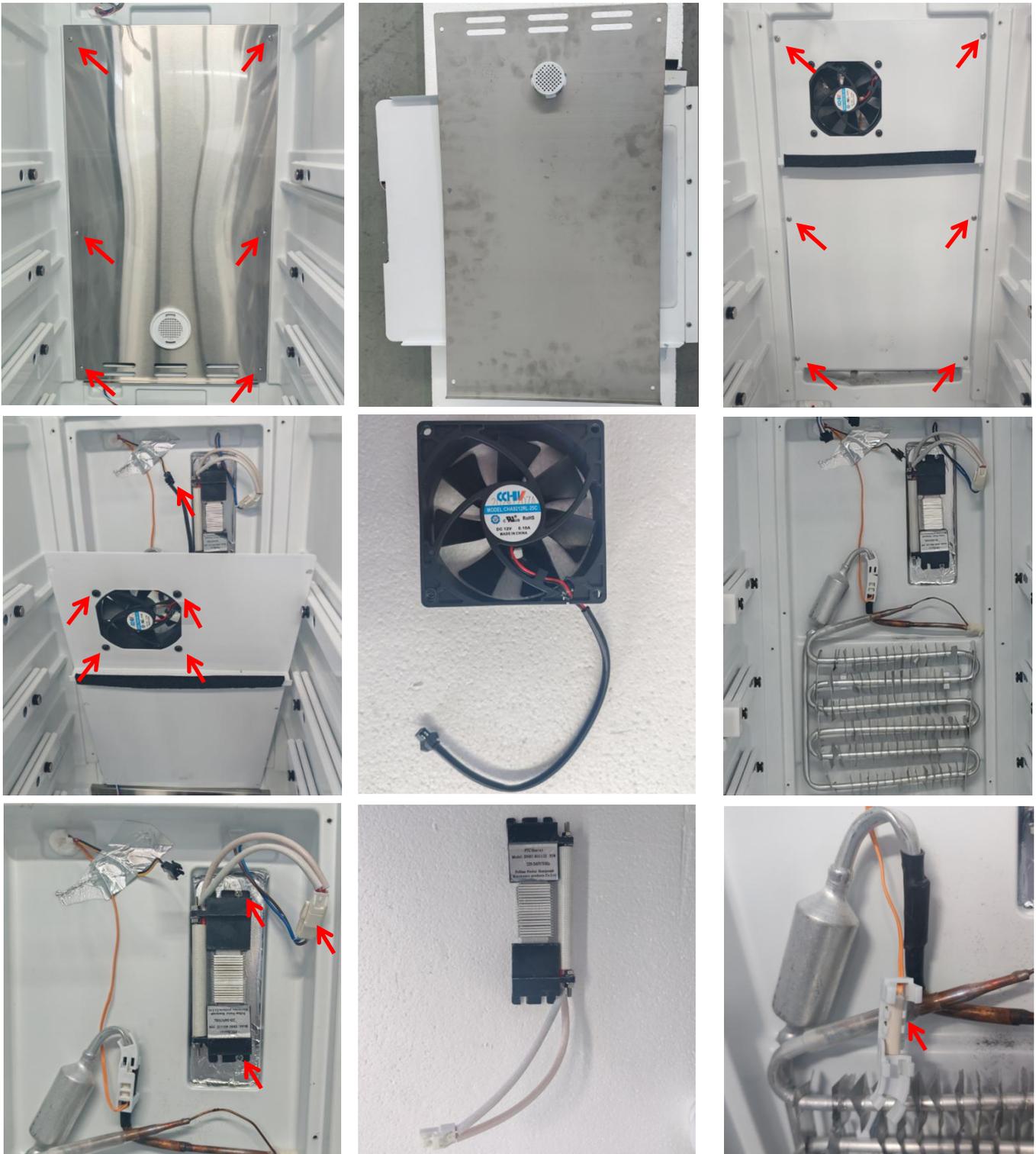
- 1、 Pull out the rails and remove the wine rack
- 2、 Remove the fixing rail screws and remove the rail

Center partition



- 1、 Remove the left and right side fixing screws of the center partition.
- 2、 Unplug the connecting cable connector and pull out the center divider.

Defrost Element & Thermal Fuse+



- 1、 Remove the air duct cover plate retaining screws and remove the air duct cover plate.
- 2、 Remove the fan mounting plate fixing screws and unplug the connection cable connector.
- 3、 Remove the fan retaining screws and remove the fan.
- 4、 Unplug the PTC heater cable connector. Remove PTC heater retaining screws and remove heater.
- 5、 Remove the defrost sensor from the evaporator.

Troubleshooting

Possible Problem	Possible Cause	Solutions
The appliance does not operate.	Not plugged in.	Ensure the appliance is plugged in and the power outlet has power.
	The appliance is turned off.	Turn on the appliance.
	The circuit breaker tripped or has a blown fuse.	Replace the broken fuse or reset the breaker.
The appliance is not cold enough.	Temperature control setting is too high.	Adjust the set temperature.
	External environment may require a higher setting.	Keep the appliance away from sunshine or other heat sources.
	The door is opened too frequently or for long periods of time.	Close the door tightly and do not open the door too frequently or for a long period of time.
	The door gasket is not sealed properly.	Ensure the door gasket is not loose.
	Demonstration mode may be enabled.	See the Operating Your Appliance section and verify if Demonstration mode is disabled.
	The cooler does not have sufficient ventilation.	Read and follow the "Installation Clearance Requirements" in the Installation Instructions section.
	The cooler has restricted air flow due to too much storage.	Open space in the cabinet to allow air flow.
The appliance turns on and off frequently.	The room temperature is hotter than normal.	Run the Wine cooler at the appropriate ambient temperature.
	The door gasket is not sealed properly.	Ensure the door gasket is not loose.
	The door is opened too frequently or for long periods of time.	Close the door tightly and do not open the door too frequently or for a long period of time.
	The cooler does not have sufficient ventilation.	Read and follow the "Installation Clearance Requirements" in the Installation Instructions section.
	The door is not closed completely	Make sure the door is completely closed.
The body of the appliance is electrified.	The unit is not properly grounded.	Contact your local electrician to test your electrical grounding system.

Troubleshooting

Possible Problem	Possible Cause	Solutions
Frost is forming in the appliance.	The environment is too humid.	The unit uses an 'auto-defrost' system, under certain conditions, manual defrosting may be required. If frost builds up, you can try running the Wine cooler on a warmer temperature setting, minimizing the number of times you open the door or unplugging the unit to allow the frost to melt.
	The ambient temperature is too low.	
The appliance makes too much noise.	The door is being opened too frequently.	It is normal that as each cooling cycle ends, you may hearing rattling or gurgling sounds caused by the flow of refrigerant in the appliance. The high efficiency compressor may make a pulsating or high pitched sound. Some popping or cracking noises are normal. They are caused by expansion and contraction of the inside walls due to temperature changes. Check to make sure the cooler is level and that it is non in contact with another appliance or furniture.
	The rattling noise may come from the flow of the refrigerant, which is normal. As each cycle ends, you may hear gurgling sounds caused by the flow of refrigerant in the appliance.	
	Contraction and expansion of the inside walls may cause popping and cracking noises.	
The door will not close properly.	The unit is not level or is touching another appliance.	Make sure the appliance is on a level surface. Make sure the door gasket is properly installed. Clean the door gasket. Install the shelves correctly.
	The appliance is not level.	
	The door gasket is not installed correctly.	
	The gasket is dirty.	
	The shelves are out of position.	